

→ Ship 12/04

Work Order ID 68290



Page 1

Monday, April 11, 2011 1:00:56 PM

Item ID: D412-702-345

Accept



Setup Start



Revision ID:

Stop



Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Start Date: 4/11/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/13/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI9511	A								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-702-345 CHG001

W 11 04 12 ①
Adas BG 11-4-12

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

Cy/4/12 ①

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

W 11 04 12 ①

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Page 2

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Start Date: 4/11/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/13/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-702-345								
	Location: _____								
	PPP Rev: <u>P</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

6/4/12 *(Signature)*

11/4/12 *(Signature)*

MF
11-04-12

Picklist Print

Monday, April 11, 2011 1:00:53 PM

Page 1

Work Order ID: 68290

Parent Item: D412-702-345

Parent Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Start Date: 4/11/2011

Required Date: 4/13/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D412-702-311

Manufactured

No

110

Each

1.0000

1

1

Harness Assembly

Location

Loc Qty

Loc Code

ST

1

65861

1

110

Each

1.0000

1

1

D412-702-313

Manufactured

No

Harness Assembly

Location

Loc Qty

Loc Code

ST

1

65862

1

110

Each

1.0000

1

1

D412-702-321

Manufactured

No

Harness Assembly

Location

Loc Qty

Loc Code

ST

1

65865

1

110

Each

2.0000

1

1

D412-702-323

Manufactured

No

Harness Assembly

Location

Loc Qty

Loc Code

ST

1

65866

1

ST269

1

64733

1

Picklist Print

Monday, April 11, 2011 1:00:53 PM

Page 2

Work Order ID: 68290

Parent Item: D412-702-345

Parent Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Start Date: 4/11/2011

Required Date: 4/13/2011

Start Qty: 1.00

Required Qty: 1.00

D3572-041

Manufactured No

110 Each

8.0000

2 2

Guide Assembly

Location

Loc Qty

Loc Code

ST260

8

64811

2

65254

6

64811

AN4-16A

Purchased No

110 Each

90.0000

2 2

Bolt

Location

Loc Qty

Loc Code

ST358

90

116400

90

116400

AN4-25A

Purchased No

110 Each

85.0000

4 4

BOLT

Location

Loc Qty

Loc Code

ST360

85

114330

35

116516

50

114330

AN4-27A

Purchased No

110 Each

47.0000

4 4

Bolt

Location

Loc Qty

Loc Code

ST360

47

116516

47

116516

AN960JD416

NAS1149D0463J

Purchased No

110 Each

0.0000

20 20

Washer

117065

Monday, April 11, 2011 1:00:53 PM

Shop Packet Print

Page 2

Picklist Print

Monday, April 11, 2011 1:00:53 PM

Page 3

Work Order ID: 68290



Parent Item: D412-702-345



Parent Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Start Date: 4/11/2011

Required Date: 4/13/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

2,792.000

6

6



Nut



[Signature] 4/11/11

Location

Loc Qty

Loc Code

ST300

2792

116188

792

116823

2000

116188